

W443, HS120 Saw bench additional assembly instructions to be used in conjunction with factory manual.

12-7-16

Pages and Part numbers shown are as referred to in Factory Manual

On/Off Switch (#6)
Position

The below drawing shows machine upside down and is hoped it will assist you in assembly of the HS120 sawbench

Remember to leave all leg and bracket screws loose until turning machine over the correct way and placing on flat ground.
Then tighten all of them.

Page 8 and 9

When assembling legs (parts # 2,3,4,5) to table (# 1)

Take note that the factory instruction show assembly of one leg at a time, Reference to where that leg goes can be seen by the Photo in manual and its relationship to the position of the machine is in the background.

Note; fit the 100mm dust chute (#14) with the 35mm pipe facing the motor side of machine.

35mm dust hose bracket (b)

Page 10 and 11

When assembling 2 cross braces (#9)

Factory has now manufactured each a mirror image.

So you need to ensure they go on the correct end of the saw or the Long end braces for the extension table will not line up correctly to be bolted on. Note the braces both have 2 holes in them, offset to one side and they go towards the motor side of saw bench when fitting

The shortest distance of the holes to the end of the brace (120mm) should be to the right hand motor side of the saw..

When you get to fixing the extension wing on, please note it is different each end.

One end has open slots in, one end has closed elongated holes in.

The open slotted end goes up against machine.

Ensure the 2 screws attaching wing to machine are tightened up before turning machine over..

Alternate positioning of extension table using shorter braces supplied with machine.

The machine is supplied with 4 rubber feet.

Fit these to bottom of the legs before turning machine over.

There is also 4 steel angle brackets supplied to be used if you need to bolt the machine to the floor

See Separate Factory manual and its Extra Customer instructions for the fitting and set up of the sliding table to saw bench

